

685 HULL ROAD, MASON, MI 48854 PHONE (517) 676-8800

SERIAL NUMBER

134978

PAGE 1 OF 2 STEEL TRENCH SHIELD

FOAM FILLER

YES

MODEL: MHXLDW-810

| REF | ERENCE TO OCC | CUPATIONAL SAFETY AND HEALTH ADMINISTR | | | |
|-----------------------------|------------------|--|--|---|--|
| SHIELD SIZE | | PSF RATING | EXAMPLES OF MAXIMUM ALLOWABLE DEPTH OF CUT (FEET) IN SOIL TYPE TO BE EXCAVATED | | |
| HEIGHT (FEET) | LENGTH (FEET) | MAXIMUM LATERAL EARTH PRESSURE CAPACITY AT TRENCH BOTTOM IN POUNDS PER SQUARE FOOT | TYPE B-45 (II) MEDIUM COHESIVE TO GRANULAR SOIL 45 PSF PER FT OF DEPTH | TYPE C-60 (III) SOFT COHESIVE TO SATURATED SOIL. 60 PSF PER FT OF DEPTH | TYPE C-80 (IV) SOFT SUBMERGED AND FLOWING SOIL. 80 PSF PER FT OF DEPTH |
| 8 | 10 | 1320 | 29 | 22 | 17 |
| LIMITATIONS IN USE OF TABLE | | | DESCRIPTION | DESCRIPTION | DESCRIPTION |

- 1. TRENCH SHIELD TO BE ASSEMBLED AND INSTALLED IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS, (SEE PAGE-2)
- 2. EXCAVATION 2 FEET BELOW BOTTOM OF SHIELO IS PERMITTED WHEN NO LOSS OF SOIL FROM BEHIND OR BELOW THE BOTTOM OF SHIELD IS ENCOUNTERED. SEE PARAGRAPH 1926.652 (e)(2)(1). THE COMPETENT PERSON SHALL MAKE THE DETERMINATION FOR COMPLIANCE. SUDDEN SHIFTING OF THE SHIELD VERTICALLY SHALL BE AVOIDED.
- 3. DEPTH RATING IS BASED ON TEMPORARY LOADING, CONSULT MANUFACTURER IF SHIELD IS SUBJECT TO LONG TERM LOADING
- 4. ADDITIONAL SHIELDS MAY BE STACKED WITH NO PENALTY IN DEPTH OF CUT AS LONG AS THE RATING OF THE EACH SHIELD IS NOT EXCEEDED AT THE DEPTH IT IS USED. MANUFACTURER APPROVED STACKING METHOD MUST BE USED.
- 5. C-80 DOES NOT REPRESENT THE WORST POSSIBLE SOIL CONDITION, OBTAIN SITE-SPECIFIC ENGINEERING FOR EXTREMELY NON-STABLE CONDITIONS SUCH AS MARINE CLAY, PEAT, SOFT SUBMERGEO AND FLOWING CLAYS, ECT.
- 6. ANY MODIFICATIONS OR ALTERATIONS NOT ALLOWED UNLESS APPROVED IN WRITING BY EFFICIENCY PRODUCTION, INC.
- 7. CONTRACTOR'S COMPETENT/QUALIFIED PERSON SHALL BE RESPONSIBLE FOR MONITORING SOIL CONDITIONS AND SHALL BE RESPONSIBLE FOR COMPLIANCE WITH ALL FEDERAL, STATE AND LOCAL LAWS, RULES, AND REGULATIONS.
- 8. SPREADER PINS SHALL BE 8620 COLD DRAWN 80-90 KSI MIN, YIELD AND NO MORE THAN 1/4" SMALLER THAN COLLAR AND SPREADER PIN HOLES, AS MANUFACTURED BY EFFICIENCY PRODUCTION, INC.

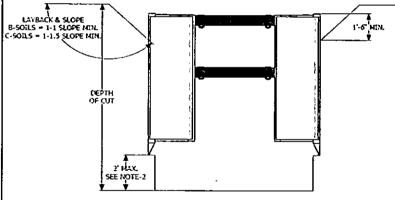
CLAY, WITH UNCONFINED COMPRESSIVE STRENGTH **GREATER THAN 0.5 TSF BUT LESS THAN 1.5 TSF** COHESIONLESS GRAVEL. SILT, SILT LOAM OR SANDY LOAM

DESCRIPTION

SOFT COHESIVE SOIL UNCONFINED COMPRESSIVE STRENGTH GREATER THAN 0.2 TSF. **BUT LESS THAN 0.5 TSF** CLAY, SAND AND LOAMY SAND: SATURATED SOIL THAT IS STABLE, DRY SAND, OR DEWATERED SOILS

DESCRIPTION

SOFT COHESIVE SOIL UNCONFINED COMPRESSIVE STRENGTH LESS THAN 0.2 TSF. FRACTURED ROCK THAT IS NOT STABLE, OR SUBMERGED SAND AND LOAMY SAND THAT IS FLOWING. (SEE NOTE 5)



MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING U.S. PATENT NUMBERS: 4,090,365 4,114,383-4,259,028 ONE OR MORE OF THE FOLLOWING CANADIAN PATENT NUMBERS: 1,062,683-1,062,684

CERTIFIED BY:

EFFICIENCY PRODUCTION INC.

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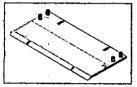
3/19/2013

ANY USE OF THIS PRODUCT NOT SPECIFICALLY DESCRIBED ON THIS CERTIFICATE COULD CAUSE IN CAVE-IN, COLLAPSE, OR STRUCTURAL FAILURE **RESULTING IN DEATH OR SERIOUS INJURY**

EFFICIENCY PRODUCTION INC. MASON, MI 48854 PH (800) 552-8800 PAGE 2 OF 2

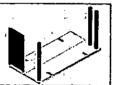
- > NOT TYPE A IF FISSURED, SUBJECT TO VIBRATION, PREVISOUSLY DISTURBED OR PART OF A SLOPED LAYERED SYSTEM WHERE LAYERS DIP INTO EXCAVATION ON A SLOPE OF FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) OR GREATER.
- > PREVIOUSLY DISTURBED SOILS MAY BE TYPE B UNLESS THEY WOULD BE CLASSIFIED AS TYPE C. SOIL THAT MEETS THE REQUIREMENTS OF TYPE A, BUT IT IS SUBJECT TO VIBRATION OR FISSURED MAY BE TYPE B. DRY ROCK THAT IS NOT STABLE OR SOIL THAT IS PART OF A SLOPED, LAYERED SYSTEM WHERE LAYERS DIP INTO THE EXCAVATION ON A SLOPE LESS STEEP THAN FOUR HORIZONTAL TO ONE VERTICAL (4H: 1V) ARE TYPE B BUT ONLY IF MATERIAL WOULD OTHERWISE BE CLASSIFIED AS TYPE B.
- > ANY SOIL THAT WILL STAND UNSUPPORTED LONG ENOUGH TO INSTALL TRENCH SHIELD MAY BE CLASSIFIED AS C-60
- > ANY USE OF A TRENCH SHIELD WITHOUT EFFICIENCY SPREADERS AND PINS OR EQUAL WILL VOID THE TABULATED DATA AND WARRANTY.
- > SHIELD WAS DESIGNED TO BE USED WITHOUT PLATES EXTENDING BELOW, ABOVE, OR NEXT TO IT. ANY USE OF SUCH PLATES OR PANELS MAY VOID THE TABULATED DATA AND MAY REQUIRE SITE SPECIFIC ENGINEERING.
- > TRENCH SHIELDS ARE DESIGNED TO BE PUSHED TO GRADE IF NECESSARY. AS NOTED BELOW, ANY UNNECESSARY ABUSE BY THE EXCAVATOR AND OR OPERATOR (SUCH AS POUNDING WITH THE BUCKET) WILL VOID THE TABULATED DATA AS WELL AS THE WARRANTY.
- > CONDITION OF SHIELD, SPREADER PIPES, AND SPREADER PINS MUST BE CHECKED/ INSPECTED FOR SERVICEABLITY BY THE COMPETENT PERSON PRIOR TO EACH USE. PSF RATING IS NOT VALID IF THERE IS ANY VISIBLE DAMAGE TO, OR REPAIRS MADE TO THE SHIELD THAT HAS NOT BEEN DOCUMENTED AND CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER.
- > A MINIMUM OF 2 SPREADERS, 1 ARCH, OR 1 SPREADER AND 1 MUDPLATE MUST BE INSTALLED ON EACH END OF TRENCH SHIELD PRIOR TO USE.
- > DEPTH AND PSF RATING ARE FOR LATERAL EARTH PRESSURES ONLY AND DO NOT TAKE ANY SURCHARGES INTO ACCOUNT.

ASSEMBLY

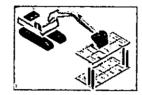


LAY SIDE PANEL FLAT ON GROUND WITH COLLAR SOCKETS UP

MUDPLATE SPREADERS SYSTEM 5 PIPE SPREADER SYSTEM



PLACE SPREADER PIPE AND/OR PLATE ON TO
COLLARS OR INTO BRACKETS AND PIN IN PLACE.
SECURE PINS WITH KEEPERS



LOWER SECOND SIDEWALL ONTO SPREADERS AND PIN

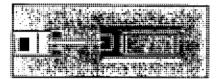


STAND TRENCH SHIELD IN UPRIGHT POSITION AND PREPARE FOR INSTALLATION

USING A TRENCH SHIELD IN STABLE SOIL



EXCAVATE TO GRADE JUST SLIGHTLY WIDER THAN THE TRENCH SHIELD. DIG WALLS VERTICAL TO MINIMUM OF 18" BELOW THE TOP OF THE SHIELD. SLOPE SOILS ABOVE SHIELD ACCORDING TO MANUFACTURERS TABULATED DATA. INSTALL SHIELD IN TRENCH.

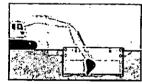


EXCAVATE IN FRONT OF THE TRENCH SHIELD

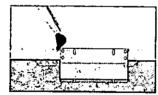


PULL SHIELD FORWARD BY FRONT TOP SPREADER PIPE OR WITH PULLING EYES. (PULLING EYES SHALL BE USED WITH SPREADERS WIDER THAN 72" OR WHEN SOIL PRESSURE IS SEVERE ENOUGH TO CAUSE SPREADER TO DEFLECT).

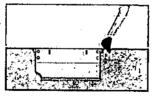
USING A TRENCH SHIELD IN UNSTABLE SOIL



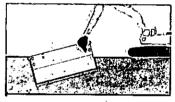
EXCAVATE UNTIL SOIL BEGINS TO CRUMBLE BEYOND DESIRED TRENCH WIDTH. PLACE SHIELD IN LINE OF EXCAVATION



PRESS DOWN ON CORNERS TO PUSH SHIELD DOWN TO GRADE

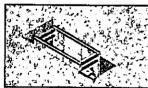


PULL SHIELD FORWARD AND UP ON APPROPRIATE ANGLE



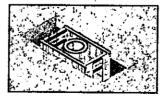
EXCAVATE SOIL WITHIN THE SHIELD AND REPEAT PREVIOUS PROCESS

USING TRENCH SHIELDS FOR PATCHWORK, REPAIRS OR TIE-INS



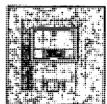
*CENTER SHIELD OVER WORK AREA
*LAY SOIL AT ENDS BACK ACCORDING TO
MANUFACTURER'S TABULATED DATA OR USE
MANUFACTURER'S DESIGNED PLATES TO PROTECT
FROM CAVE-INS

MANHOLE BOX W/CORNER END PLATES



CORNER END PLATES HELP PREVENT LOOSE MATERIAL FROM RUNNING INTO THE END OF THE SHIELD. SOIL AT ENDS SHOULD BE SLOPED ACCORDING TO MANUFACTURER'S TABULATED DATA

USING 4-SIDED SHIELDS



WHEN USING SHIELDS AS PROTECTION DURING MANHOLE ASSEMBLY WORK, INSURE THAT PROPER END PANELS ARE USED, OR LAY SOIL AT THE ENDS BACK ACCORDING TO MANUFACTURER'S TABULATED DATA

^{*}THIS MATERIAL IS INTENDED TO PROVIDE BASIC ASSEMBLY AND INSTALLATION INFORMATION ONLY.

^{*}ALWAYS USE TRENCH SHIELD IN ACCORDANCE WITH APPLICABLE LOCAL, STATE, AND FEDERAL SAFETY LAWS AND REGULATIONS.

^{*}FAILURE TO DO SO COULD CAUSE SEVERE INJURY OR DEATH.